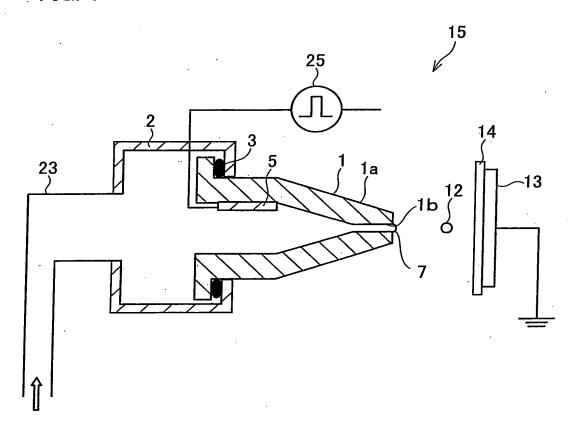
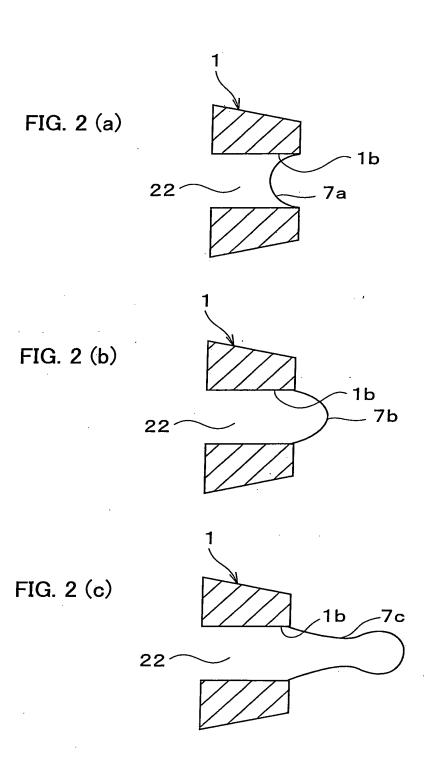
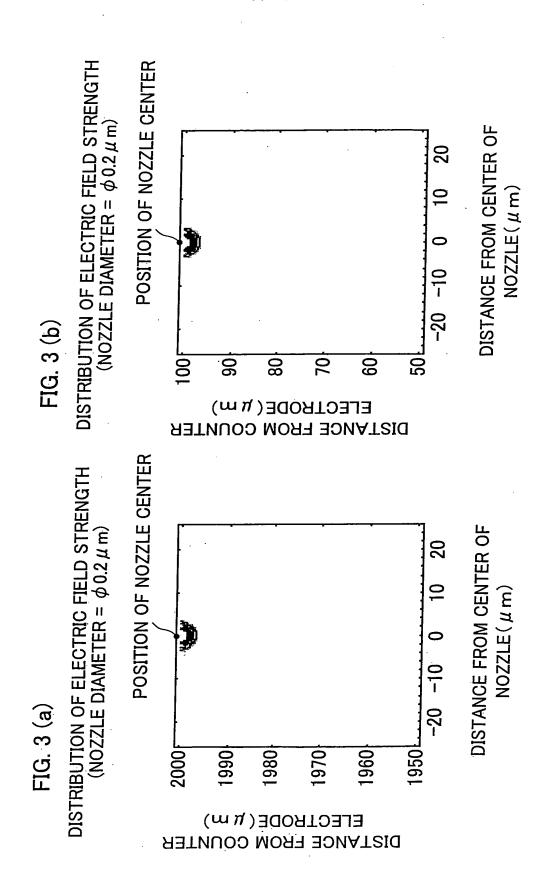
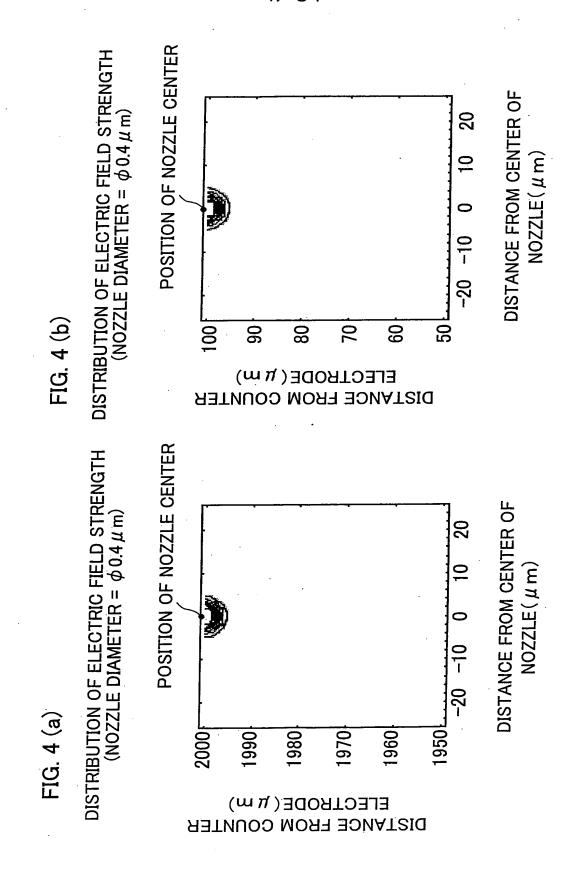
FIG. 1

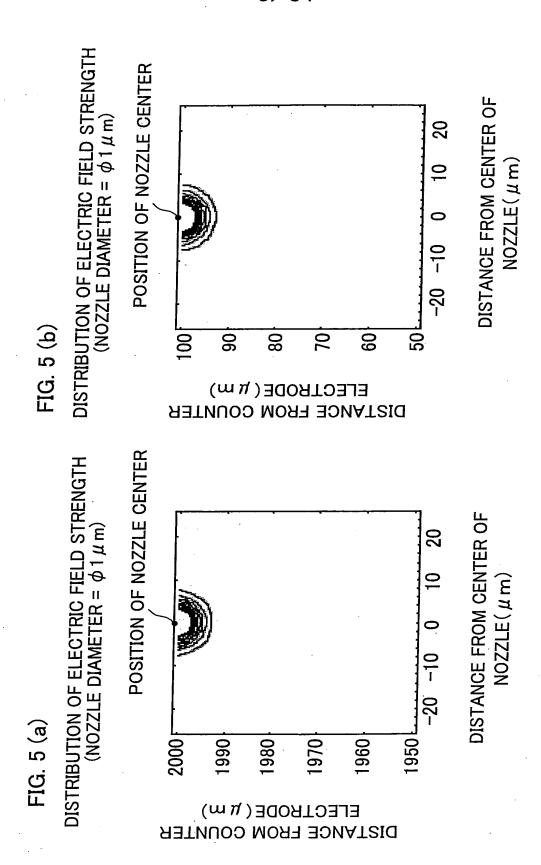


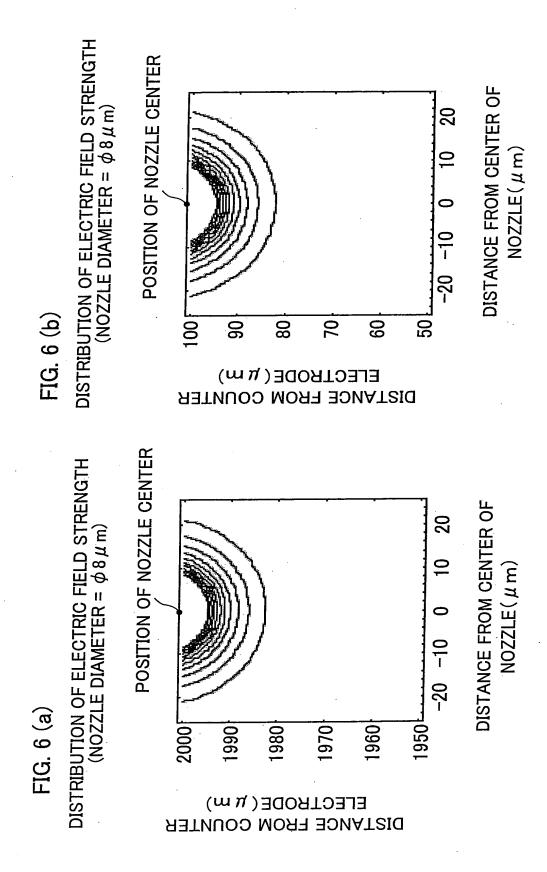


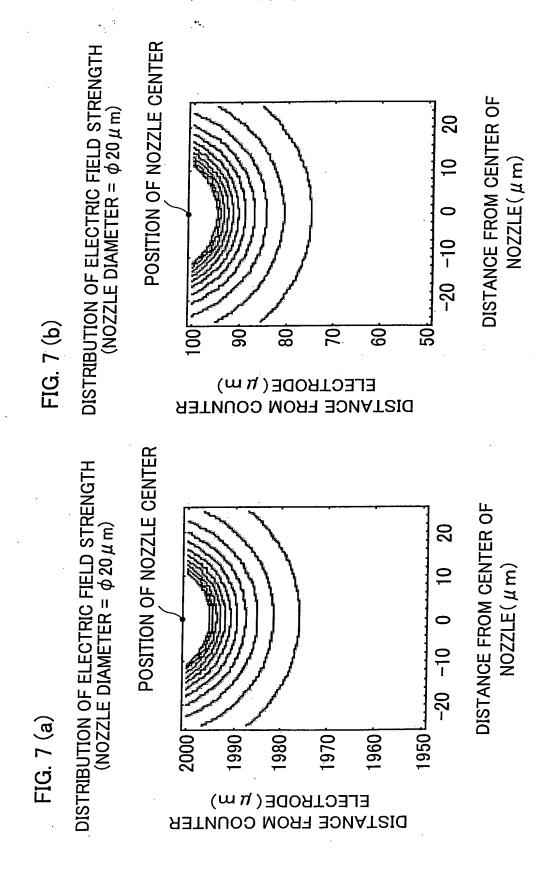


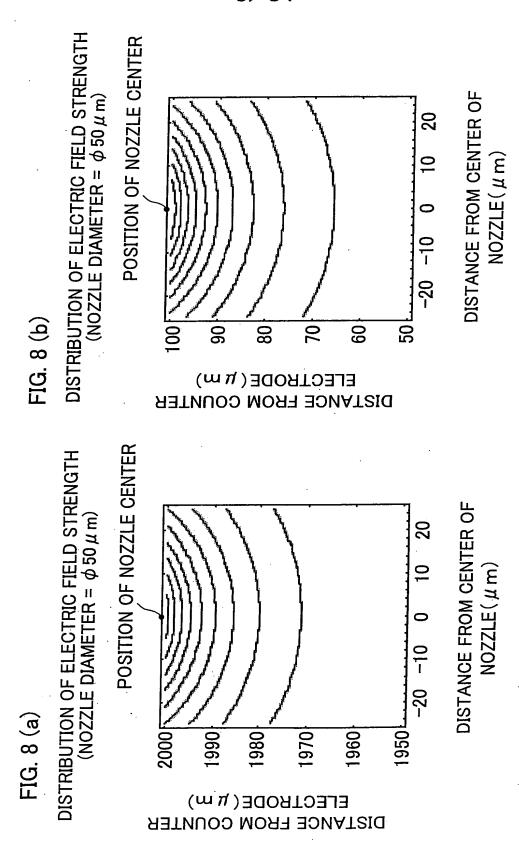
JULY SECUE





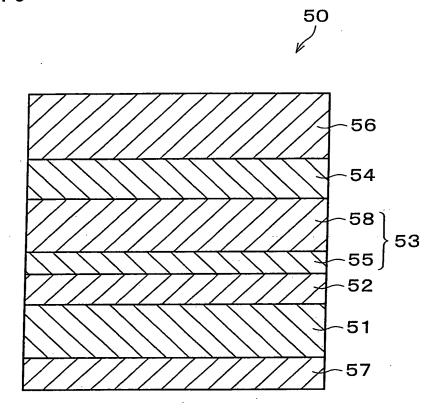


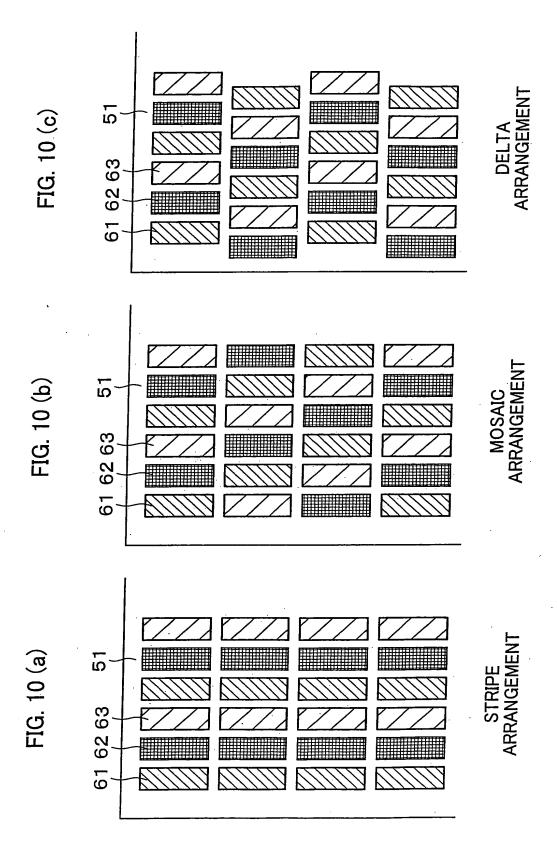




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FIG. 9





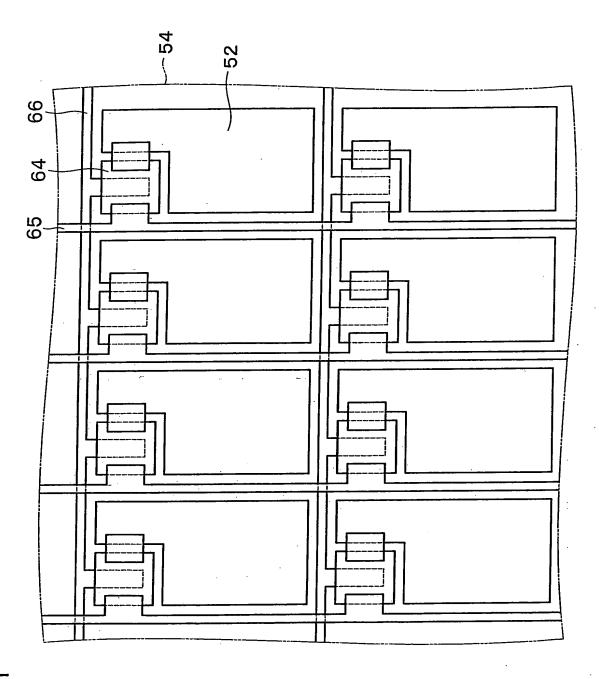


FIG. 11

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## FIG. 12 (a) FORMATION OF FIRST ELECTRODE

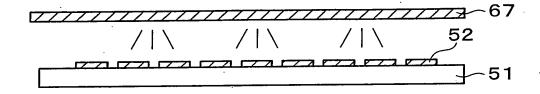


FIG. 12 (b) FORMATION OF HOLE TRANSPORT LAYER

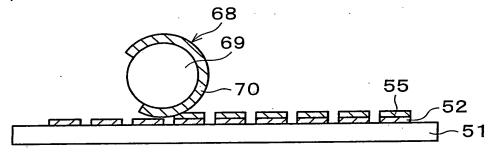
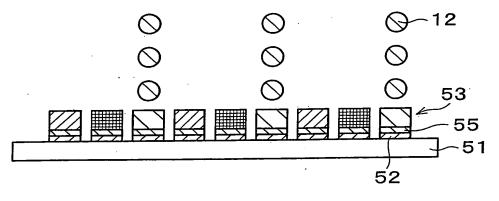
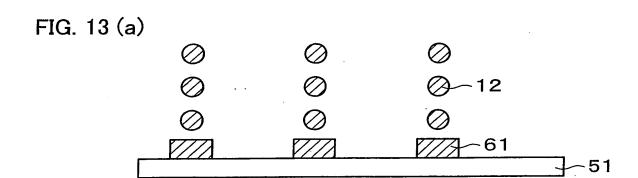
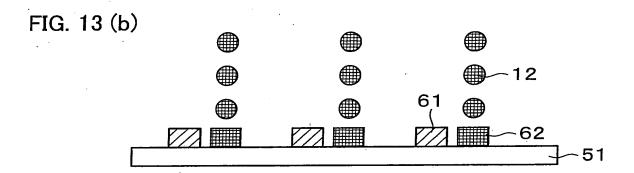
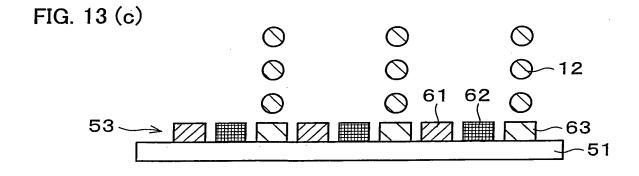


FIG. 12 (c) FORMATION OF LIGHT EMITTING LAYER









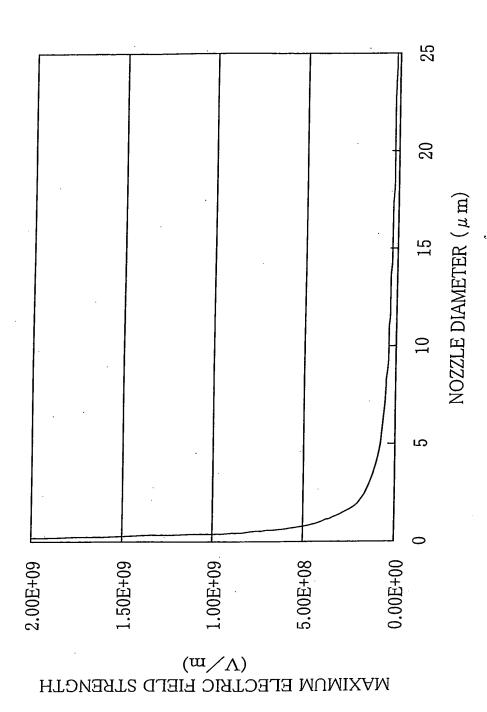
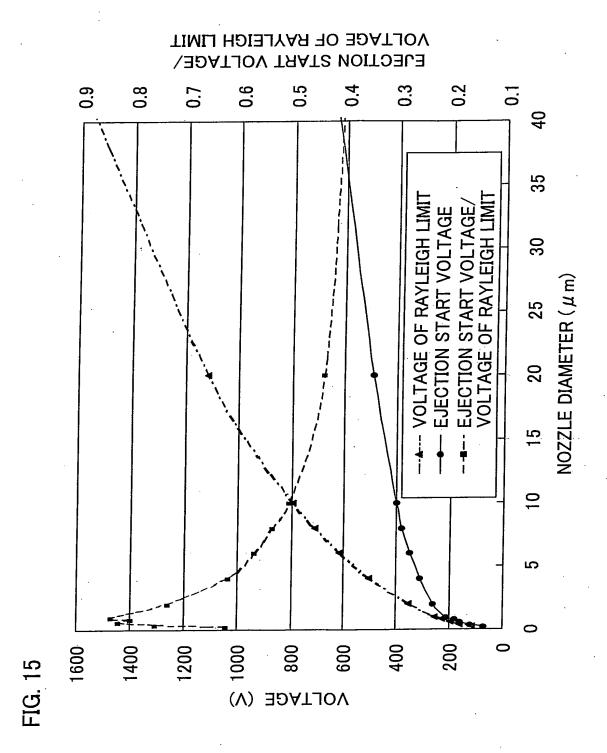


FIG. 14



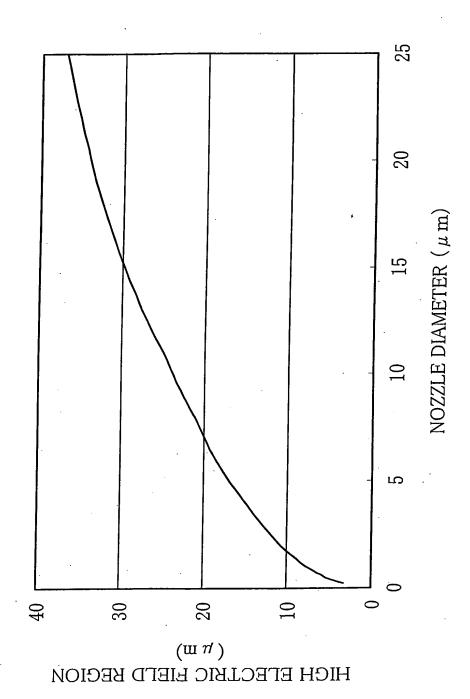
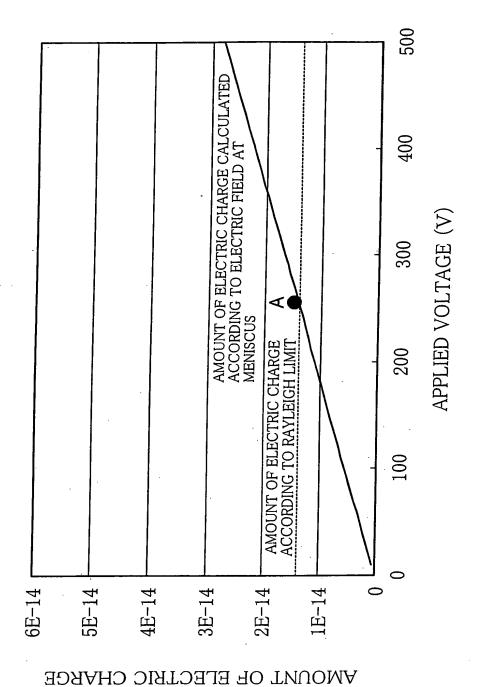


FIG. 1



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FIG. 18

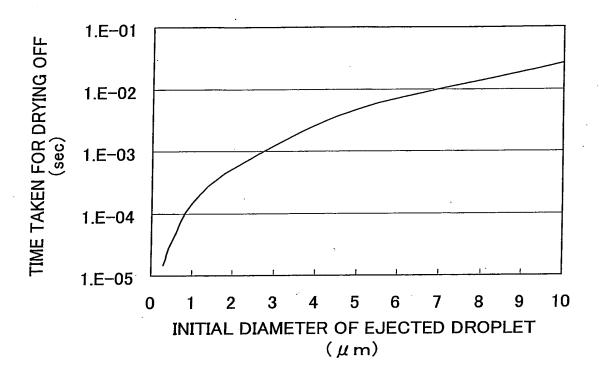
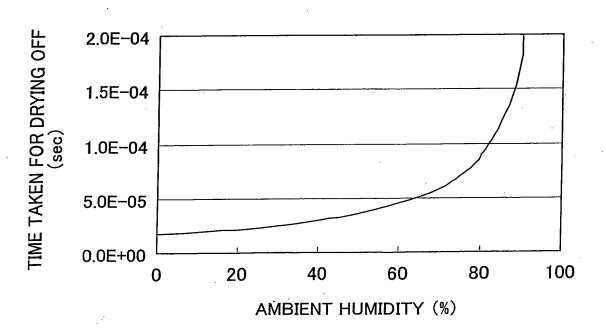


FIG. 19



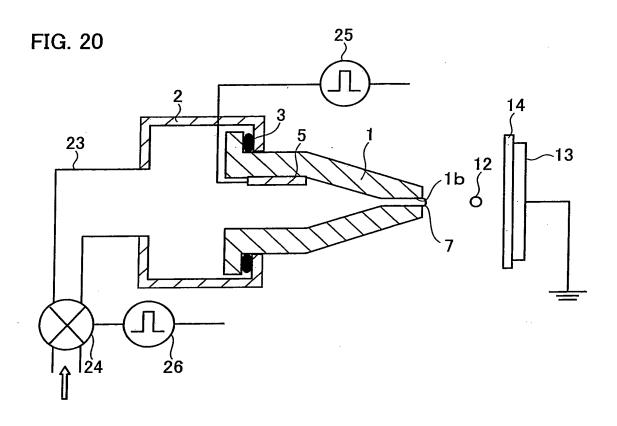
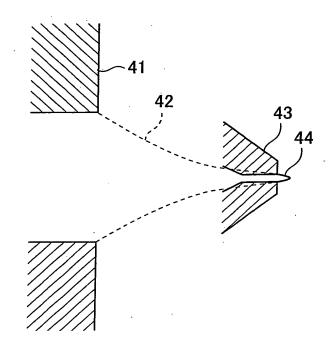
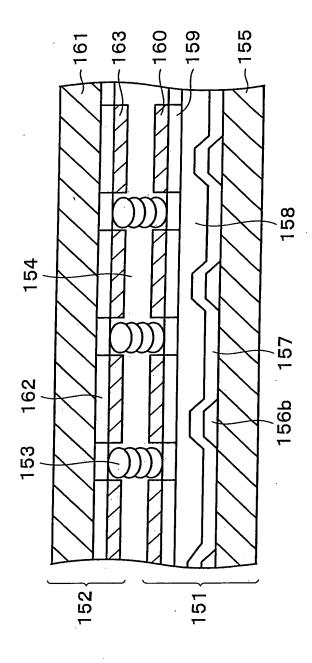


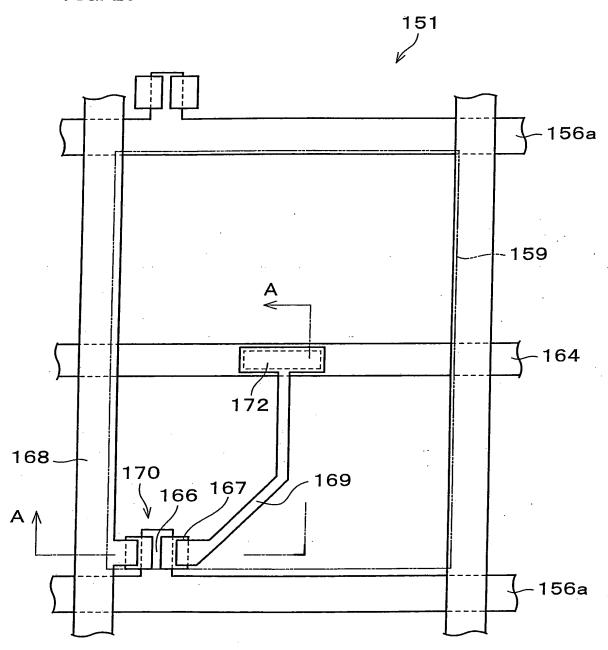
FIG. 21

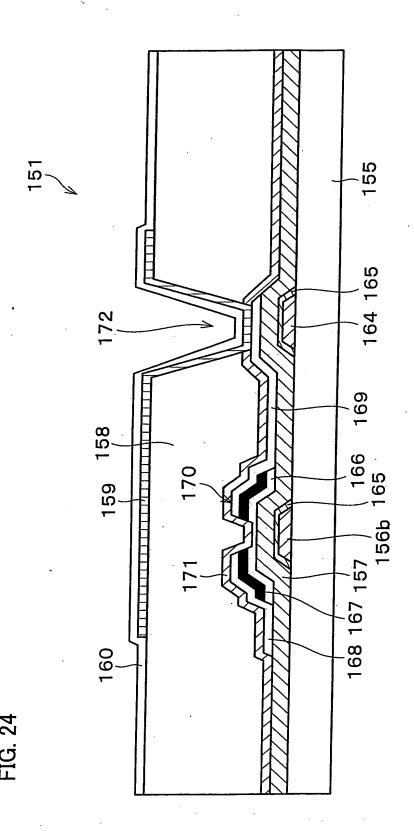




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FIG. 23





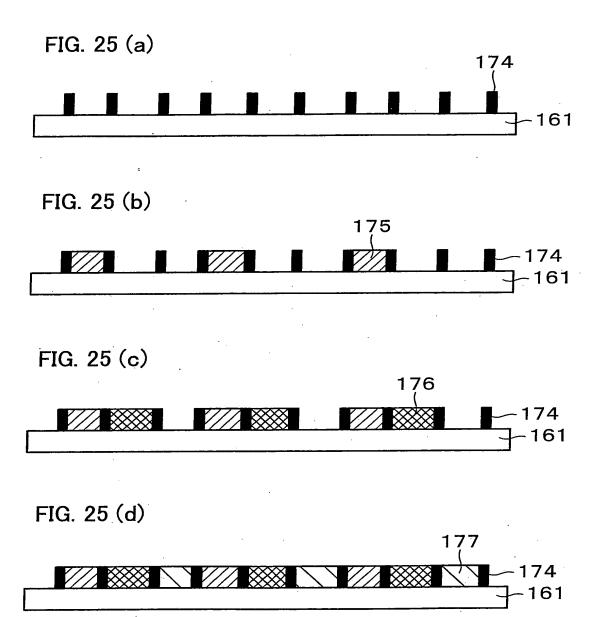


FIG. 26

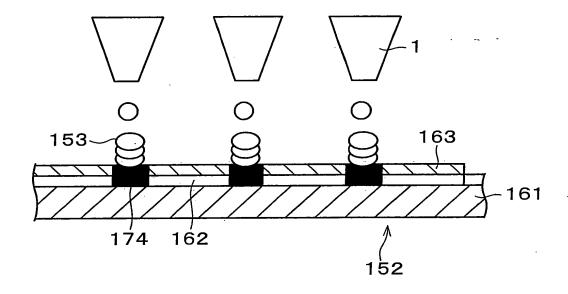
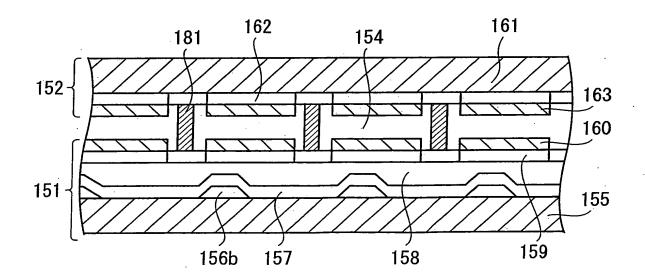
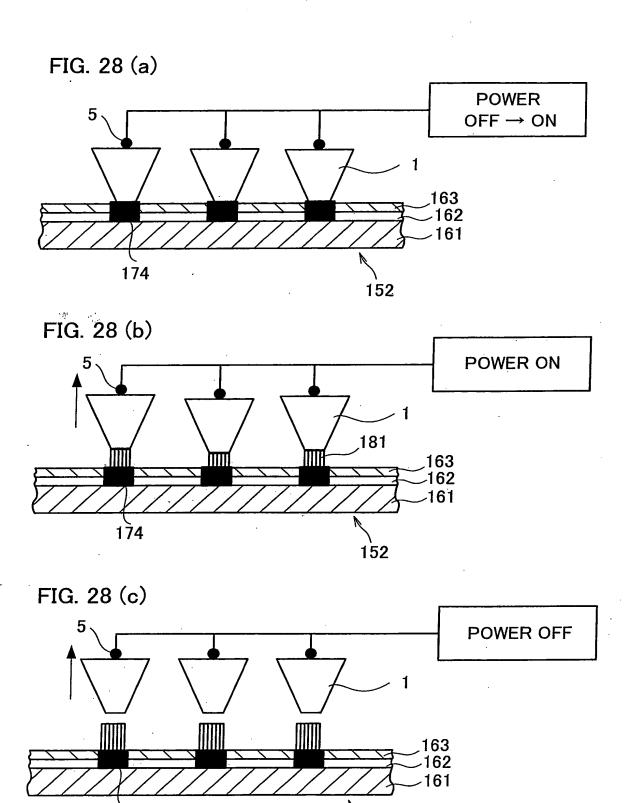


FIG. 27





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FIG. 29

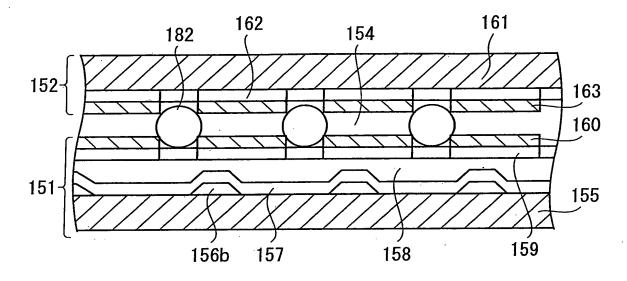


FIG. 30

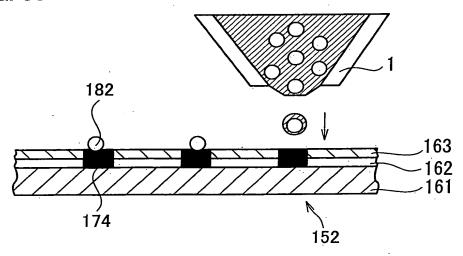


FIG. 31 (a)

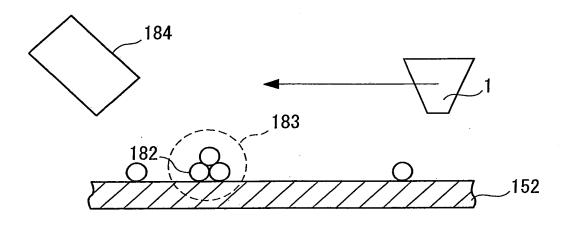


FIG. 31 (b)

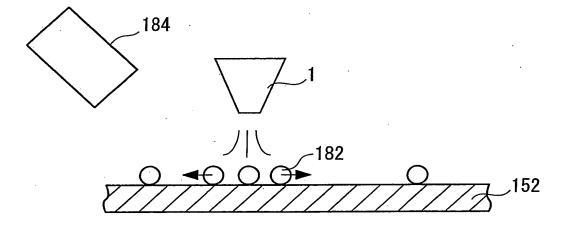
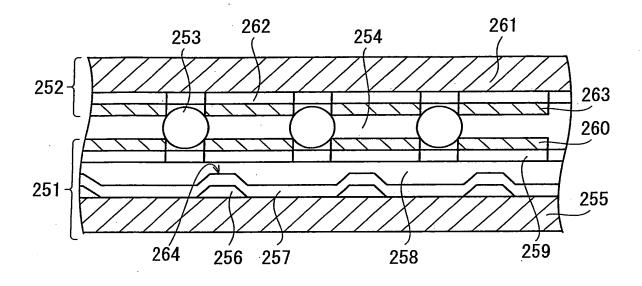
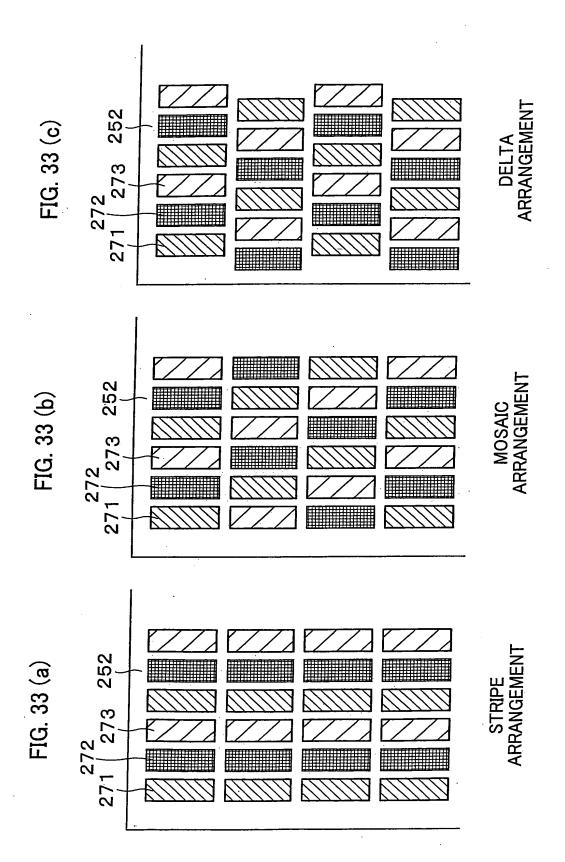


FIG. 32



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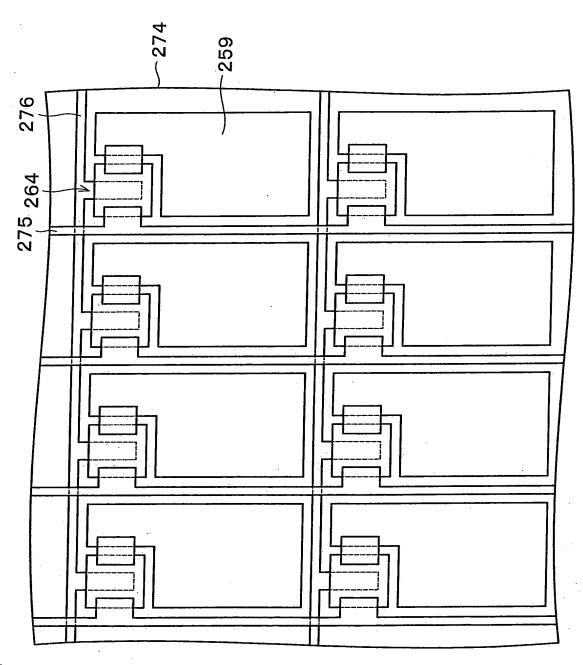
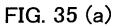
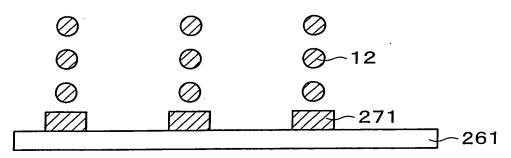
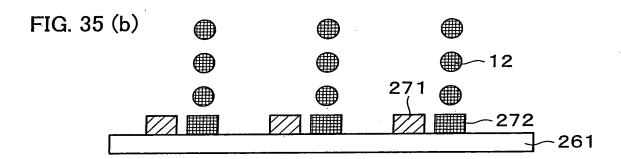


FIG. 34

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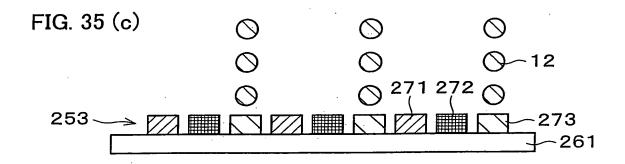
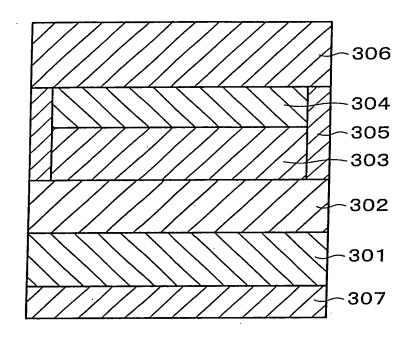


FIG. 36



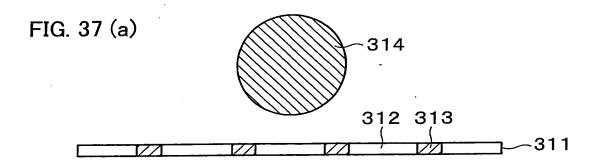


FIG. 37 (b)

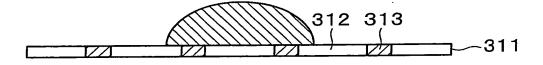
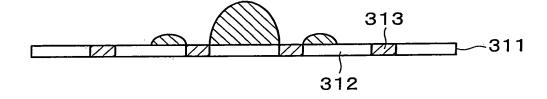


FIG. 37 (c)



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